# Alkyne complexes of copper( I) ( $1,1,1,5,5,5$-hexafluoro-2,4-pentanedionato) : syntheses and characterization of ( $\eta^{2}$-bis( trimethylsilyl) acetylene) copper (I) (hfac), ( $\mu-\eta^{2}$-bis( trimethylsilyl) acetylene) bis( copper(I) (hfac)) and a series of ( $\eta^{2}$-alkyne) $\mathrm{Cu}(\mathrm{hfac})$ complexes 

Pascal Doppelt ${ }^{1}$, Thomas H. Baum ${ }^{2, *}$<br>IBM Almaden Research Center, 650 Harry Road, San Jose, CA 95120-6099, USA

Received 31 July 1995; in revised form 1 December 1995


#### Abstract

The reaction of $\mathrm{Cu}_{2} \mathrm{O}$ with 1,1,1,5,5,5-hexafluoro-2,4-pentanedione (Hhfac) in the presence of alkynes results in the formation of ( $\eta^{2}$-alkyne) Cu(hfac). When using bis(trimethylsilyl)acetylene (BTMSA), both a mononuclear compound BTMSACu(hfac) (1) and a dinuclear complex $\operatorname{BTMSA}(\mathrm{Cu}(\mathrm{hfac}))_{2}(2)$ can be isolated; each complex was characterized by X-ray crystallography, IR, ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectroscopies. In 1, the BTMSA ligand is $\eta^{2}$ bonded parallel to the Cu ( $\beta$-diketonate) plane, the trimethylsilyl groups are cis bent away from copper with small angles of deformation ( $\theta_{\mathrm{CCSi}}=157$ and $171^{\circ}$ ) and the $\mathrm{C} \equiv \mathrm{C}$ bond distance is $1.17 \AA$. In 2 , two BTMSACu(hfac) planes with a dihedral angle of $105.8^{\circ}$ are observed. The intramolecular $\mathrm{Cu}-\mathrm{Cu}$ distance is only $2.800 \AA$ and the central axis of BTMSA is situated perpendicular to the $\mathrm{Cu}-\mathrm{Cu}$ vector. A series of $\eta^{2}$-alkyne $\mathrm{Cu}(\mathrm{hfac})$ were synthesized and characterized by NMR and IR spectroscopy.


Keywords: Copper; Chemical vapor deposition; Alkyne complexes; Carbon 13; Crystal structure; Trimethylsilyl; NMR

## 1. Introduction

Chemical vapor deposition (CVD) processes are increasingly important for depositing conformal films and for filling high-aspect ratio vias in VLSI multi-level interconnects. The electrical resistivity of the interconnects may limit device performance, and thus low resistivity metals become increasingly desirable [1]. CVD processes for the deposition of low resistivity metals, such as gold, copper, and silver, are essential. However, to achieve gas-phase deposition, volatile metal precursors which decompose to high-purity films are required.

Previous research from our laboratory [2] and several others [3-5] has demonstrated the potential of Lewis-

[^0]base stabilized copper(I) $\beta$-diketonate complexes as copper CVD precursors. The reactive copper(I) $\beta$-diketonate moiety may be ligated with phosphines or unsaturated organics, such as alkenes, dienes and alkynes, to obtain an assortment of precursors with different physico-chemical properties. The deposition of pure copper films from the $\mathrm{Cu}(\mathrm{I})$ precursors results from a thermally-induced disproportionation reaction, shown in Eq. (1):
$2 \mathrm{LCu}(\mathrm{I})(\beta$-diketonate)
\[

$$
\begin{equation*}
\Rightarrow \mathrm{Cu}(0)+\mathrm{Cu}(\mathrm{II})(\beta \text {-diketonate })_{2}+2 \mathrm{~L} \tag{1}
\end{equation*}
$$

\]

Using alkyne-copper complexes [6,7] the rapid deposition of high quality copper was observed; this makes these compounds of interest for further study. During the course of CVD experiments using alkyne-copper(I) hfac precursors (Hhfac $=(1,1,1,5,5,5$-hexafluoro-2,4pentanedione)), we observed a chemical transformation of the precursor in the bubbler; at temperatures between 45 and $65^{\circ} \mathrm{C}$, a less-volatile solid species was formed
with time. It was believed that this chemical transformation resulted in the production of a dinuclear complex with $\mu-\eta^{2}$-alkyne bonding. Although this type of bonding is common in transition metal complexes [8] and in other copper(I) complexes [9], no dinuclear copper species containing a $\beta$-diketonate ligand has been reported to date. In this paper, we report the synthesis and characterization of a $\mu-\eta^{2}$-bis(trimethylsilyl)acetylene bis(copper(I) hexafluoroacetylacetonate), (BTMSA)$(\mathrm{Cu}(\mathrm{I}) \mathrm{hfac})_{2}$. For comparison, we also report the X-ray crystal structure of the corresponding mononuclear complex. Lastly, IR and NMR spectral data of a series of $\eta^{2}$-alkyne- $\mathrm{Cu}(\mathrm{hfac})$ complexes are reported.

## 2. Experimental

### 2.1. General procedures

All of the starting materials were commercially available and used as-received. Each synthesis was carried out under nitrogen. IR spectra were obtained using an IBM Instruments IR44 single beam spectrometer. Spectra of the 'free' unsymmetrical alkynes were obtained in a KBr solution cell with $\mathrm{CCl}_{4}$, neat on KBr plates or in a KBr pellet. In the case of the symmetrically substituted alkynes, the literature value for the alkyne stretch ( $\nu_{\mathrm{C}} \equiv \mathrm{C}$ ) was used for comparison. The spectrum for each alkyne-copper(I) complex was obtained in a manner analogous to that used for the 'free' alkyne to enable a direct comparison. ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra were determined on a Bruker Instrument 250 or 300 MHz spectrometer. The purified compounds were dissolved in a deuterated solvent $\left(\mathrm{CDCl}_{3}\right.$, Aldrich, $\left.99 \%\right)$ to a concentration of roughly $10^{-2} \mathrm{M}$. The free alkynes were dissolved in the same solvent and to roughly the same molar concentration. This procedure minimizes spectral shifts associated with concentration effects, thereby providing a realistic comparison of copper coordination spectral shifts. It should be noted, however, that spectral shifts may be dependent upon the solvent used in the analyses. Therefore, we used $\mathrm{CDCl}_{3}$ throughout the NMR analysis and spectral shifts reported herein pertain specifically to this solvent system.

### 2.2. Syntheses

The syntheses of bis(trimethylsilyl)acetylene copper(I) (1,1,1,5,5,5-hexafluoro-2,4-pentanedionato), BTMSACu(hfac) (1), and other alkyne-copper(I)(hfac) complexes were carried out in one step following a previously described procedure [3b,6]. BTMSACu(hfac) was recrystallized from dichloromethane to obtain crystals suitable for an X-ray analysis, m.p. $49{ }^{\circ} \mathrm{C}$; IR (thin film): 2964(w), 1941(C $\equiv \mathrm{C}, \mathrm{w}), 1640(\mathrm{~s}), 1552(\mathrm{~m})$, 1476(m), 1265(s), 1255(s), 1208(s) 1150(s), 1101(m),

848(s), 799(m), 743(s), $706(\mathrm{~m}), 671(\mathrm{~m}) \mathrm{cm}^{-1} .^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}, T=298 \mathrm{~K}\right): 6.08(\mathrm{~s}, 1 \mathrm{H}), 0.28 \mathrm{ppm}(\mathrm{s}, 18 \mathrm{H})$. ${ }^{13} \mathrm{C}$ NMR: $178.0(\mathrm{q}, 34 \mathrm{~Hz}, \mathrm{C}=\mathrm{O}), 117.8(\mathrm{q}, 286 \mathrm{~Hz}$, $\mathrm{CF}_{3}$ ), 113.2 ( $\mathrm{s}, C \equiv C$ ), $89.5(\mathrm{~s}, \mathrm{CH}),-0.3 \mathrm{ppm}(\mathrm{s}$, $\mathrm{SiCH}_{3}$ ). All other alkyne complexes were synthesized by the same procedure using commercially available alkynes (Aldrich or Wiley Organic).

Synthesis of bis(trimethylsilyl)acetylene bis (copper(I)-( $1,1,1,5,5,5$-hexafluoro-2,4-pentanedionato)), BTMSA $(\mathrm{Cu}(\mathrm{hfac}))_{2}(2)$, was carried out in a three-neck round-bottom flask charged with $5.5 \mathrm{~g}(38 \mathrm{mmol})$ of $\mathrm{Cu}_{2} \mathrm{O}$ (Aldrich), 3 g ( 18 mmol ) of bis(trimethylsilyl)acetylene (BTMSA) (Aldrich) and 50 ml of spectroscopic grade dichloromethane. 1,1,1,5,5,5-Hexafluoroacetylacetone ( $14.7 \mathrm{~g}, 70 \mathrm{mmol}$, Aldrich) was added dropwise to the stirred solution and stirred for an additional 30 min upon completion. Excess $\mathrm{Cu}_{2} \mathrm{O}$ was removed by filtration and the solvent was distilled off. The recovered solid was a $1: 1$ mixture of 1 and 2 which was sublimed at $70^{\circ} \mathrm{C}$ under a vacuum of 1 Torr ; after 30 min , the majority of the sublimate was the mononuclear complex (1). The sublimation residue was dissolved in dichloromethane, from which the dinuclear complex (2) was isolated after two crystallizations at $-78{ }^{\circ} \mathrm{C}$. The purified compound ( $12 \%$ non-optimized yield) consisted of yellow plates that were used for X-ray analysis; m.p. $113{ }^{\circ} \mathrm{C}$; IR (solid): 2965(w), 1739(C $\equiv \mathrm{C}, \mathrm{w}), 1640(\mathrm{~s}), 1554(\mathrm{~m}), 1525(\mathrm{~m})$, 1474(s), 1346(w), 1256(s), 1209(s), 1149(s), 1100(w), 840(s), $799(\mathrm{~m}), 763(\mathrm{~m}), 671(\mathrm{~s}) \mathrm{cm}^{-1} ;{ }^{1} \mathrm{H}$ NMR $\left(\mathrm{CDCl}_{3}, T=\right.$ $220 \mathrm{~K}): 6.11(\mathrm{~s}, 1 \mathrm{H}), 0.35 \mathrm{ppm}(\mathrm{s}, 10 \mathrm{H}) .{ }^{13} \mathrm{C}$ NMR: 178.2 (q, $35 \mathrm{~Hz}, C=\mathrm{O}$ ), 117.6 ( $\mathrm{q}, 285 \mathrm{~Hz}, \mathrm{CF}_{3}$ ), 89.9 (s, CH), 103.6 (s, $C \equiv C$ ), $-0.4 \mathrm{ppm}\left(\mathrm{s}, \mathrm{SiCH}_{3}\right)$. Anal. Found: C, 30.37; H, 2.93; Cu 18.04; F, 31.48; Si, 8.46. $\mathrm{C}_{18} \mathrm{H}_{20} \mathrm{Cu}_{2} \mathrm{~F}_{12} \mathrm{O}_{4} \mathrm{Si}_{2}$. Calc.: C, $30.38 ; \mathrm{H}, 2.83 ; \mathrm{Cu}$, 17.86; F, 32.04; Si, 7.89\%.

### 2.3. X-ray structural analyses

Two series of crystals were submitted to Molecular Structure Corp., Woodlands, TX (USA), for X-ray analysis. The analyses were performed on a Rigaku AFC5R diffractometer with graphite monochromated $\mathrm{Cu} \mathrm{K} \alpha$ radiation ( $\lambda=1.54178 \AA$ ) and a 12 kW rotating anode generator. The data were collected at $-120^{\circ} \mathrm{C}$ for 1 and $23^{\circ} \mathrm{C}$ for 2 using the $\omega-2 \theta$ scan technique to a maximum $2 \theta$ value of $120.2^{\circ}$. $\omega$ scans of several intense reflections were made prior to data collection; $\omega$ had an average width at half-height of $0.23^{\circ}$ and a takeoff angle of $6.0^{\circ}$. The weak reflections ( $I<$ $35.0 \sigma(I))$ were rescanned (minimum of 3 rescans) and the counts were accumulated to assure good counting statistics. Stationary background counts were recorded on each side of the reflection. The ratio of peak counting time to background counting time was $2: 1$. The diameter of the incident beam collimator was 0.5 mm
and the crystal to detector distance was 400.0 mm . All calculations were performed using the TEXSAN crystallographic software package of Molecular Structure Corp. The crystallographic data for $\mathbf{1}$ and $\mathbf{2}$ are summarized in Table 1.

### 2.3.1. (BTMSA)Cu(hfac) (1)

Cell constants and an orientation matrix for data collection were obtained from a least squares refine-
ment; the setting angles of 20 carefully centered reflections in the range of $40.7<2 \theta<57.9^{\circ}$ correspond to an orthorhombic cell with the dimensions: $a=9.874(2)$, $b=21.924(3), c=9.698(1) \AA, V=2099.4(6) \AA^{3}$. For $Z=4$ and a formula weight of 446.28 , the calculated density is $1.412 \mathrm{~g} \mathrm{~cm}^{-3}$. The successful solution and refinement of the structure leads to a space group of $P 2,2,21$ (No. 19) with $R=0.089$ and $R w=0.092$. Of the 1620 reflections, 1394 were unique ( $R_{\mathrm{int}}=0.094$ ).

Table 1
Crystallographic data
Crystal data

| Crystal data |  |  |
| :---: | :---: | :---: |
| Empirical formula | $\mathrm{CuC}_{13} \mathrm{H}_{19} \mathrm{~F}_{6} \mathrm{O}_{2.33} \mathrm{Si}_{2}$ | $\mathrm{Cu}_{2} \mathrm{C}_{18} \mathrm{H}_{20} \mathrm{~F}_{12} \mathrm{O}_{4} \mathrm{Si}_{2}$ |
| Formula weight | 446.28 | 711.60 |
| Crystal color, habit | yellow, plate | yellow, plate |
| Crystal dimensions ( $\mathrm{mm}^{3}$ ) | $0.25 \times 0.20 \times 0.04$ | $0.25 \times 0.20 \times 0.40$ |
| Crystal system | orthorombic | monoclinic |
| No. relections used for unit cell determination ( $2 \theta$ range) | 20 (40.7-57.9 ) | 25 (40.0-51.4) |
| $\omega$ scan peak width at half-height | 0.40 | 0.19 |
| Lattice parameters |  |  |
| $a(\AA)$ | 9.874 (2) | 10.880 (2) |
| $b(\AA)$ | 21.924 (3) | 16.715 (2) |
| $c(\AA)$ | 9.698 (1) | 16.874 (1) |
| $V\left(\AA^{3}\right)$ | 2099.4 (6) | 2987.1 (5) |
| Space group | P2, 2, 21 (No. 19) | $P 2 / / n$ (No. 14) |
| $Z$ value | 4 | 4 |
| $D_{\text {calc }}\left(\mathrm{g} \mathrm{cm}^{-3}\right)$ | 1.412 | 1.582 |
| $F_{000}$ | 906 | 1416 |
| $\mu(\mathrm{CuK} \alpha)\left(\mathrm{cm}^{-1}\right)$ | 31.13 | 34.42 |
| Intensity measurements |  |  |
| Diffractometer | Rigaku AFC5R | Rigaku AFC5R |
| Radiation | $\mathrm{CuK} \alpha(\lambda=1.54178 \AA)$ | $\mathrm{CuK} \alpha(\lambda=1.54178 \AA)$ |
| Temperature ( ${ }^{\circ} \mathrm{C}$ ) | - 120 | 23 |
| Attenuators | Zr foil <br> (factors; 3.8,13.4,47.7) | Zr foil <br> (factors; 3.8, 13.4.47.7) |
| Take-off angle (deg) | 6.0 | 6.0 |
| Detector aperture (mm) | 6.0 horizontal 6.0 vertical | 6.0 horizontal 6.0 vertical |
| Crystal to detector distance ( cm ) | 40 | 40 |
| Scan type | $\omega-2 \theta$ | $\omega-2 \theta$ |
| Scan rate in $\omega$ | 8.0 (3 rescans) | 8.0 (3 rescans) |
| Scan width (deg) | $1.26+0.35 \tan \theta$ | $1.26+0.35 \tan \theta$ |
| $2 \theta_{\text {max }}$ (deg) | 199.1 | 120.1 |
| No. of reflections measured |  |  |
| Total | 1620 | 4616 |
| Unique | 1394 | 4343 |
| $R_{\text {int }}$ | 0.094 | 0.060 |
| Corrections | Lorentz-polarisation | Lorentz-polarisation |
|  | Absorption | Absorption (trans. factors: $0.81-1.00$ |
|  | (trans. factors: 0.86-1.23) | Decay ( $-16 \%$ decline) |
|  | Decay ( $-23 \%$ decline) | Secondary extinction coefficient: $\left.0.61927 \times 10^{-6}\right)$ |
| Structure solution and refinement |  |  |
| Structure solution | direct methods | direct methods |
| Refinement | full-matrix least squares | full-matrix least squares |
| Function minimized | $\sum w\left(\left\|F_{o}\right\|-\left\|F_{c}\right\|\right)^{2}$ | $\sum w\left(\left\|F_{0}\right\|-\left\|f_{c}\right\|\right)^{2}$ |
| Least squares weights | $4 F_{\mathrm{o}}{ }^{2} / \sigma^{2}\left(F_{\mathrm{o}}{ }^{2}\right)$ | $4 F_{\mathrm{o}}{ }^{2} / \sigma^{2}\left(F_{\mathrm{o}}^{2}\right)$ |
| p-factor | 0.01 | 0.01 |
| Anomalous dispersion | all non-hydrogen atoms | all non-hydrogen atoms |

Table 1 (continued)

| No. observations $(I>3.00 \sigma(l))$ | 673 | 1306 |
| :--- | :--- | :--- |
| No. variables | 109 | 197 |
| Reflection/parameter ratio | 6.17 | 6.63 |
| Residuals, $R ; R w$ | $0.089 ; 0.092$ | $0.076 ; 0.079$ |
| Goodness of fit indicator | 4.68 | 3.88 |
| Max shift/error in final cycle | 0.00 | 0.00 |
| Maximum peak in final difference | 0.82 | 0.53 |
| map $\left(\mathrm{e}^{-} \AA^{-3}\right)$ |  |  |
| Minimum peak in final difference | -0.58 | -0.43 |
| map $\left(\mathrm{e}^{\left.-\AA^{-3}\right)}\right.$ |  |  |

Relevant expressions are as follows, where $F_{\mathrm{o}}$ and $F_{\mathrm{c}}$ represent the observed and calculated structure factor amplitude. Function minimized was $w\left(\left|F_{\mathrm{o}}\right|-\left|F_{\mathrm{c}}\right|\right)^{2}$, where $w=(s(F))^{-2} . R=\sum\left(| | F_{\mathrm{o}}\left|-\left|F_{\mathrm{c}}\right|\right|\right) \sum\left|F_{\mathrm{o}}\right| \cdot R w=\left[\sum w\left(\left|F_{\mathrm{o}}\right|-\left|F_{\mathrm{c}}\right|\right)^{2} / \sum\left|F_{\mathrm{o}}\right|^{2}\right]^{1 / 2}$.

The intensities of three representative reflections were measured after every 150 reflections and show an average decline in intensity of $24 \%$. A fifth-order polynomial was used to correct for this decay. The combination of decay and disorder of the $\mathrm{CF}_{3}$ groups indicates that only limited data were obtained. The structure was solved by shelxs-86. Only the Cu and the Si atoms were refined anisotropically. The remaining ordered atoms were refined isotropically. The parameters refined for each rigid body used to model the $\mathrm{CF}_{3}$ groups were: the center of mass (three parameters), three orientational angles and an overall isotropic $B$. The hydrogen atoms were included in the structure calculation in idealized positions ( $d_{\mathrm{C}-\mathrm{H}}=0.95 \AA$ ). The final cycle of full-matrix least squares refinement was based upon 673 observed reflections and 109 variable parameters. There was a large residual density peak in the Fourier difference output which was not associated with the molecule and was assigned to be a partially-occupied water molecule, $\mathrm{O}(3)$. Atomic coordinates are given in Table 2 , and selected bond lengths and angles in Tables 3 and 4 respectively. The remaining data are presented as supplementary material. The atom labeling scheme is shown in Fig. 1.

### 2.3.2. $B T M S A(C u(h f a c))_{2}$ (2)

Cell constants and an orientation matrix for data collection were obtained from a least squares refinement using the angles of 25 carefully centered reflections in the range of $40.0<2 \theta<51.4^{\circ}$ and correspond to a monoclinic cell with the dimensions: $a=10.880(2)$, $b=16.715(2), c=16.874(1) \AA, V=2987.1(5) \AA^{3}$. For $Z=4$ and a formula weight of 711.60 , the calculated density is $1.582 \mathrm{~g} \mathrm{~cm}^{-3}$. The successful solution and refinement of the structure lead to a space group of $P 2, / n$ (No 14) with $R=0.076$ and $R w=0.079$. In this case, of the 4616 reflections, 4343 were unique ( $R_{\text {int }}=0.060$ ). Here, a decay of $16 \%$ was measured and a linear correction factor was applied to the data to account for this phenomenon. All four $\mathrm{CF}_{3}$ groups are rotationally disordered. This disorder was modeled using rigid bodies with fixed geometries (bond lengths
and angles). Each $\mathrm{CF}_{3}$ was represented by two rigid bodies, each with $50 \%$ occupancy. Parameters refined for each rigid body were the center of the mass and three orientation angles. One of the two $\mathrm{SiMe}_{3}$ groups is also disordered. Rather than using rigid bodies for the refinement of this region, which would preclude anisotropic refinement of the Si atom, each of the disordered carbons was split into two half-occupied sites. All six 'half-carbons' were allowed to refine isotropically. The two Cu , two Si and four O atoms were refined anisotropically. All non-methyl carbon atoms were refined isotropically. Hydrogen atoms were placed according to geometry on ordered carbons. The final cycle of the full-matrix least squares refinement was based upon 1606 observed reflections and 197 variable parameters. The nine hydrogens associated with the disordered $\mathrm{SiMe}_{3}$ group were omitted from the structure. The ordered carbon atoms were not refined anisotropically owing to a poor data to parameter ratio. Atomic coordinates are given in Table 5, and selective bond lengths and angles in Tables 6 and 7 respectively. The remaining data are presented as supplementary material. The atom labeling scheme is shown in Fig. 2.

## 3. Results and discussion

### 3.1. Syntheses

During recent CVD experiments using ( $\eta^{2}$-alkyne) $\mathrm{Cu}(\mathrm{I})(\mathrm{hfac})$ precursors, a less volatile compound was formed in the bubbler along with copper metal. When the alkyne was 3 -hexyne, the liquid precursor [6] was transformed into a yellow crystalline solid with time. The IR of this solid displayed a well-defined band at $1722 \mathrm{~cm}^{-1}$ that was absent in the IR spectrum of the starting compound. Isolation of the new compound was attempted, but rapid decomposition occurred in solution even at low temperatures. This unstable solid was thought to be a dinuclear species, in which the alkyne bridges two copper(I) centers in a 'butterfly' geometry. To positively prove this hypothesis, we used BTMSA,

Table 2
Positional parameters and $B_{\text {eq }}$ for BTMSACu(hfac) (1)
$\left.\begin{array}{lllll}\hline \mathrm{Atom} & x & y & z & B_{\text {eq }} \\ \hline \mathrm{Cu}(1) & 0.8541(5) & 0.2622(2) & 0.7480(8) & 2.4(2) \\ \mathrm{Si}(1) & 1.027(1) & 0.1542(5) & 0.924(1) & 2.7(6) \\ \mathrm{Si}(2) & 0.678(1) & 0.1564(5) & 0.573(1) & 2.8(6) \\ \mathrm{O}(1) & 0.963(2) & 0.323(1) & 0.848(2) & 2.4(5) \\ \mathrm{O}(2) & 0.751(2) & 0.326(1) & 0.660(2) & 3.4(6) \\ \mathrm{O}(3) & 0.9377 & 0.2363 & 0.2912 & 5.0(2) \\ \mathrm{C}(1) & 0.769(4) & 0.381(2) & 0.681(3) & 2.3(9) \\ \mathrm{C}(2) & 0.868(4) & 0.411(1) & 0.757(6) & 3.3(7) \\ \mathrm{C}(3) & 0.948(3) & 0.377(2) & 0.829(3) & 1.9(8) \\ \mathrm{C}(6) & 0.807(4) & 0.174(2) & 0.715(4) & 2.4(9) \\ \mathrm{C}(7) & 0.897(4) & 0.179(1) & 0.792(4) & 2.0(9) \\ \mathrm{C}(8) & 1.020(4) & 0.072(2) & 0.945(5) & 5(1) \\ \mathrm{C}(9) & 0.983(4) & 0.192(4) & 1.098(5) & 6(1) \\ \mathrm{C}(10) & 1.197(5) & 0.183(2) & 0.826(5) & 11(2) \\ \mathrm{C}(11) & 0.667(6) & 0.077(2) & 0.555(6) & 10(2) \\ \mathrm{C}(12) & 0.517(4) & 0.189(2) & 0.634(4) & 5(1) \\ \mathrm{C}(13) & 0.744(5) & 0.192(2) & 0.403(6) & 9(2) \\ \mathrm{H}(1) & 0.8753 & 0.4548 & 0.7506 & 3.7 \\ \mathrm{H}(2) & 0.9328 & 0.0599 & 0.9717 & 6.4 \\ \mathrm{H}(3) & 1.0414 & 0.0530 & 0.8572 & 6.4 \\ \mathrm{H}(4) & 1.0853 & 0.0591 & 1.0102 & 6.4 \\ \mathrm{H}(5) & 1.0513 & 0.1815 & 1.1664 & 6.1 \\ \mathrm{H}(6) & 0.9859 & 0.2359 & 1.0887 & 6.1 \\ \mathrm{H}(7) & 0.8983 & 0.1800 & 1.1299 & 6.1 \\ \mathrm{H}(8) & 1.2737 & 0.1732 & 0.8825 & 13.8 \\ \mathrm{H}(9) & 1.2054 & 0.1607 & 0.7412 & 13.8 \\ \mathrm{H}(10) & 1.1920 & 0.2244 & 0.8097 & 13.8 \\ \mathrm{H}(11) & 0.6314 & 0.0584 & 0.6325 & 11.2 \\ \mathrm{H}(12) & 0.6031 & 0.0685 & 0.4768 & 11.2 \\ \mathrm{H}(13) & 0.7507 & 0.0602 & 0.5284 & 11.2 \\ \mathrm{H}(14) & 0.5253 & 0.2324 & 0.6422 & 5.2 \\ \mathrm{H}(15) & 0.4468 & 0.1805 & 0.5686 & 5.2 \\ \mathrm{H}(16) & 0.4928 & 0.1724 & 0.7204 & 5.2 \\ \mathrm{H}(17) & 0.8359 & 0.1756 & 0.3828 & 10.4 \\ \mathrm{H}(18) & 0.6892 & 0.1797 & 0.3263 & 10.4 \\ \mathrm{H}(19) & 0.7508 & 0.2341 & 0.4071 & 10.4 \\ \mathrm{C}(4) & 0.668(3) & 0.425(1) & 0.590(3) & 5.0(6) \\ \mathrm{F}(1) & 0.654(4) & 0.478(2) & 0.654(4) & 5.0(6) \\ \mathrm{F}(2) & 0.548(3) & 0.401(2) & 0.569(4) & 5.0(6) \\ \mathrm{F}(3) & 0.728(3) & 0.434(2) & 0.471(3) & 5.0(6) \\ \mathrm{C}(4 \mathrm{~A}) & 0.659(4) & 0.422(2) & 0.586(4) & 9(1) \\ \mathrm{F}(1 \mathrm{~A}) & 0.558(5) & 0.430(2) & 0.672(4) & 9(1) \\ \mathrm{F}(2 \mathrm{~A}) & 0.616(6) & 0.392(2) & 0.477(5) & 9(1) \\ \mathrm{F}(3 \mathrm{~A}) & 0.706(5) & 0.475(2) & 0.547(6) & 9(1) \\ \mathrm{C}(5) & 1.063(5) & 0.413(2) & 0.929(5) & 7(1) \\ \mathrm{F}(4) & 1.143(7) & 0.437(3) & 0.835(5) & 7(1) \\ \mathrm{F}(5) & 1.134(7) & 0.379(2) & 1.012(7) & 7(1) \\ \mathrm{F}(6) & 1.007(6) & 0.457(3) & 1.000(7) & 7(1) \\ \mathrm{C}(5 \mathrm{~A}) & 1.046(2) & 0.4184(9) & 0.925(2) & 4.9(5) \\ \mathrm{F}(4 \mathrm{~A}) & 1.168(3) & 0.398(3) & 0.899(3) & 4.9(5) \\ \mathrm{F}(5 \mathrm{~A}) & 1.016(3) & 0.409(3) & 1.055(3) & 4.9(5) \\ \mathrm{F}(6 \mathrm{~A}) & 1.040(3) & 0.477(1) & 0.899(3) & 4.9(5) \\ \hline & & & & \\ \hline & & & & \\ \hline\end{array}\right)$
an alkyne bearing strongly electron-donating groups, to synthesize a dinuclear copper(I) $\beta$-diketonate. Using BTMSA, we successfully isolated a dinuclear analog by direct synthesis. For a $4: 1 \mathrm{Cu}$ to alkyne ratio the equilibrium (Eq. (3)) shifts towards the dinuclear species in the synthesis. Although a mixture of 1 and 2 was obtained, their separation was realized by a difference

Table 3
Selected intramolecular distances involving the non-hydrogen atoms as determined by X-ray crystallographic analysis of BTMSACu(hfac) (1)

| Atoms | Distance $(\AA)$ | Atoms | Distance $(\AA)$ |
| :--- | :--- | :--- | :--- |
| $\mathrm{Cu}(1)-\mathrm{O}(1)$ | $1.97(2)$ | $\mathrm{Si}(1)-\mathrm{C}(8)$ | $1.82(4)$ |
| $\mathrm{Cu}(1)-\mathrm{O}(2)$ | $1.92(3)$ | $\mathrm{Si}(1)-\mathrm{C}(9)$ | $1.93(5)$ |
| $\mathrm{Cu}(1)-\mathrm{C}(6)$ | $2.02(3)$ | $\mathrm{Si}(1)-\mathrm{C}(10)$ | $2.03(5)$ |
| $\mathrm{Cu}(1)-\mathrm{C}(7)$ | $1.92(3)$ | $\mathrm{Si}(2)-\mathrm{C}(6)$ | $1.92(4)$ |
| $\mathrm{C}(6)-\mathrm{C}(7)$ | $1.17(5)$ | $\mathrm{Si}(2)-\mathrm{C}(11)$ | $1.75(5)$ |
| $\mathrm{Si}(1)-\mathrm{C}(7)$ | $1.90(4)$ | $\mathrm{Si}(2)-\mathrm{C}(12)$ | $1.83(4)$ |
|  |  | $\mathrm{Si}(2)-\mathrm{C}(13)$ | $1.94(5)$ |

Estimated standard deviations in the least significant figure are given in parentheses.

Table 4
Selected intramolecular bond angles involving the non-hydrogen atoms as determined by X-ray crystallographic analysis of BTMSACu(hfac) (1)

| Atoms | Angle <br> $(\mathrm{deg})$ | Atoms | Angle <br> (deg) |
| :--- | :---: | :--- | ---: |
| $\mathrm{O}(1)-\mathrm{Cu}(1)-\mathrm{O}(2)$ | $91(1)$ | $\mathrm{Cu}(1)-\mathrm{C}(6)-\mathrm{Si}(2)$ | $117(2)$ |
| $\mathrm{O}(1)-\mathrm{Cu}(1)-\mathrm{C}(6)$ | $149(1)$ | $\mathrm{Cu}(1)-\mathrm{C}(6)-\mathrm{C}(7)$ | $68(2)$ |
| $\mathrm{O}(1)-\mathrm{Cu}(1)-\mathrm{C}(7)$ | $115(1)$ | $\mathrm{Si}(2)-\mathrm{C}(6)-\mathrm{C}(7)$ | $171(3)$ |
| $\mathrm{O}(2)-\mathrm{Cu}(1)-\mathrm{C}(6)$ | $120(1)$ | $\mathrm{Cu}(1)-\mathrm{C}(7)-\mathrm{Si}(1)$ | $125(2)$ |
| $\mathrm{O}(2)-\mathrm{Cu}(1)-\mathrm{C}(7)$ | $155(1)$ | $\mathrm{Cu}(1)-\mathrm{C}(7)-\mathrm{C}(6)$ | $78(2)$ |
| $\mathrm{C}(6)-\mathrm{Cu}(1)-\mathrm{C}(7)$ | $34(1)$ | $\mathrm{Si}(1)-\mathrm{C}(7)-\mathrm{C}(6)$ | $157(3)$ |
| $\mathrm{C}(7)-\mathrm{Si}(1)-\mathrm{C}(8)$ | $110(2)$ | $\mathrm{Cu}(1)-\mathrm{O}(1)-\mathrm{C}(3)$ | $122(2)$ |
| $\mathrm{C}(6)-\mathrm{Si}(2)-\mathrm{C}(11)$ | $108(2)$ | $\mathrm{Cu}(1)-\mathrm{O}(2)-\mathrm{C}(1)$ | $124(2)$ |

Estimated standard deviations in the least significant figure are given in parentheses.


Fig. 1. ORTEP view of the mononuclear complex BTMSACu(hfac) (1).
in volatility. The solid dinuclear complex is stable at $-25^{\circ} \mathrm{C}$ for weeks. In solution, it is stable for several hours at $-25^{\circ} \mathrm{C}$, but rapidly decomposes at room temperature. Decomposition leads to the mononuclear complex, metallic copper and $\mathrm{Cu}(\mathrm{II})(\mathrm{hfac})_{2}$ (Eq. (2)), as expected for a copper(I) disproportionation reaction:

$$
\begin{align*}
& \left(\mu-\eta^{2}-\mathrm{BTMSA}\right)(\mathrm{Cu}(\mathrm{I})(\mathrm{hfac}))_{2} \\
& \Rightarrow \mathrm{Cu}(0)+\mathrm{Cu}(\mathrm{II})(\mathrm{hfac})_{2} \\
& \quad+\left(\eta^{2}-\mathrm{BTMSA}\right) \mathrm{Cu}(\mathrm{I})(\mathrm{hfac}) \tag{2}
\end{align*}
$$

Table 5
Positional parameters and $B_{\mathrm{eq}}$ for BTMSA((hfac)Cu) ${ }_{2}$ (2)

| Atom | $x$ | $y$ | $z$ | $B_{\text {eq }}$ |
| :---: | :---: | :---: | :---: | :---: |
| $\mathrm{Cu}(1)$ | 0.0530(3) | 0.0467(2) | $0.7015(2)$ | 6.8(2) |
| $\mathrm{Cu}(2)$ | 0.2926 (3) | $0.1171(2)$ | 0.7299 (2) | $6.6(2)$ |
| Si(1) | $0.0465(6)$ | 0.2473(4) | 0.7093(5) | 8.3(4) |
| $\mathrm{Si}(2)$ | 0.2106 (7) | 0.0492(4) | $0.9017(4)$ | 8.5(4) |
| O(1) | $-0.071(1)$ | 0.0529(7) | 0.5987(7) | 6.9(7) |
| O(2) | 0.027(1) | -0.0683(7) | 0.7022(8) | 7.3(8) |
| O(3) | 0.450 (1) | 0.0582(8) | $0.7641(8)$ | 7.6 (8) |
| O(4) | 0.344(1) | 0.1733(8) | 0.6423(8) | $7.5(8)$ |
| C(1) | -0.133(2) | $0.008(1)$ | 0.559(1) | $5.9(5)$ |
| C(2) | -0.130(2) | -0.071(1) | 0.571(1) | $6.0(5)$ |
| C(3) | -0.049(2) | -0.130(1) | 0.648(1) | $5.7(5)$ |
| C(6) | $0.168(2)$ | 0.095(1) | $0.796(1)$ | $5.4(5)$ |
| C(7) | $0.128(2)$ | 0.149 (1) | 0.746 (1) | $5.5(5)$ |
| C(8) | $0.139(2)$ | 0.328(1) | 0.776(1) | $10.0(7)$ |
| C(9) | -0.115(3) | 0.241(2) | 0.725(2) | 13.0(9) |
| $\mathrm{C}(10)$ | 0.053(2) | 0.259(2) | 0.603(2) | 12.2(8) |
| C(11) | 0.041(5) | 0.037(3) | 0.931(3) | 11(1) |
| C(12) | 0.284(4) | -0.052(2) | 0.896(2) | 7(1) |
| C(13) | 0.292(4) | 0.127(2) | 0.973(3) | 8(1) |
| C(11A) | 0.132(6) | $0.105(4)$ | 0.972(4) | 15(2) |
| C(12A) | 0.171(5) | -0.050(3) | 0.908(3) | 11(2) |
| C(13A) | $0.390(5)$ | 0.073(3) | 0.947(3) | 13(2) |
| C(14) | 0.450(2) | $0.165(1)$ | 0.629(1) | 6.6 (6) |
| C(15) | $0.550(2)$ | $0.117(1)$ | $0.671(1)$ | $6.9(6)$ |
| C(16) | 0.539(2) | 0.069(1) | $0.732(1)$ | 6.8(6) |
| H(1) | -0.1822 | -0.1062 | 0.5385 | 7.2 |
| H(2) | 0.6285 | 0.1186 | 0.6549 | 8.2 |
| H(3) | 0.2263 | 0.3171 | 0.7837 | 12.0 |
| H(4) | 0.1158 | 0.3284 | 0.8267 | 12.0 |
| H(5) | 0.1199 | 0.3782 | 0.7497 | 12.0 |
| H(6) | 0.1385 | 0.2579 | 0.5988 | 14.6 |
| H(7) | -0.1119 | 0.2358 | 0.7818 | 15.7 |
| H(8) | -0.1601 | 0.2887 | 0.7054 | 15.7 |
| H(9) | -0.1572 | 0.1963 | 0.6969 | 15.7 |
| H(10) | 0.0078 | 0.2167 | 0.5718 | 14.6 |
| H(11) | 0.0161 | 0.3088 | 0.5832 | 14.6 |
| C(4) | -0.225(1) | $0.037(1)$ | 0.4772(9) | $9.0(4)$ |
| F(1) | -0.180(2) | $0.091(1)$ | 0.446 (1) | $9.0(4)$ |
| F(2) | -0.247(2) | -0.021(1) | 0.423(1) | $9.0(4)$ |
| F(3) | -0.331(2) | 0.056(2) | 0.497(1) | 9.0 (4) |
| C(4A) | -0.233(1) | $0.0355(9)$ | 0.4784(9) | 8.5(4) |
| $F(1 A)$ | -0.188(2) | 0.019(1) | 0.415(1) | 8.5(4) |
| F(2A) | $-0.339(2)$ | -0.0031(1) | 0.473(1) | 8.5(4) |
| F(3A) | -0.252(2) | $0.113(1)$ | 0.481(1) | 8.5(4) |
| C(5) | -0.055(2) | -0.1976(9) | 0.664(1) | $9.4(4)$ |
| F(4) | -0.116(2) | -0.235(2) | 0.598(1) | 9.4(4) |
| F(5) | $0.058(1)$ | -0.229(1) | 0.688(2) | $9.4(4)$ |
| F(6) | -0.117(2) | -0.205(1) | 0.721(1) | 9.4(4) |
| C(5A) | -0.052(2) | -0.198(1) | 0.664(1) | $12.9(6)$ |
| F(4A) | -0.011(3) | -0.215(2) | 0.742(1) | 12.9(6) |

Table 5 (continued)

| Atom | $x$ | $y$ | $z$ | $B_{\text {eq }}$ |
| :--- | ---: | ---: | :--- | ---: |
| $\mathrm{F}(5 \mathrm{~A})$ | $-0.165(2)$ | $-0.229(2)$ | $0.638(2)$ | $12.9(6)$ |
| $\mathrm{F}(6 \mathrm{~A})$ | $0.025(3)$ | $-0.227(2)$ | $0.623(2)$ | $12.9(6)$ |
| $\mathrm{C}(17)$ | $0.472(1)$ | $0.216(1)$ | $0.5540(9)$ | $8.9(4)$ |
| $\mathrm{F}(7)$ | $0.591(1)$ | $0.235(1)$ | $0.565(1)$ | $8.9(4)$ |
| $\mathrm{F}(8)$ | $0.438(2)$ | $0.172(1)$ | $0.488(1)$ | $8.9(4)$ |
| $\mathrm{F}(9)$ | $0.403(2)$ | $0.281(1)$ | $0.546(2)$ | $8.9(4)$ |
| $\mathrm{C}(17 \mathrm{~A})$ | $0.474(2)$ | $0.225(1)$ | $0.557(1)$ | $15.2(7)$ |
| $\mathrm{F}(7 \mathrm{~A})$ | $0.369(2)$ | $0.231(2)$ | $0.501(2)$ | $15.2(7)$ |
| $\mathrm{F}(8 \mathrm{~A})$ | $0.505(3)$ | $0.294(2)$ | $0.591(2)$ | $15.2(7)$ |
| $\mathrm{F}(9 \mathrm{~A})$ | $0.565(3)$ | $0.200(2)$ | $0.523(2)$ | $15.2(7)$ |
| $\mathrm{C}(18)$ | $0.665(1)$ | $0.024(1)$ | $0.780(1)$ | $10.1(4)$ |
| $\mathrm{F}(10)$ | $0.638(2)$ | $-0.050(1)$ | $0.798(2)$ | $10.1(4)$ |
| $\mathrm{F}(11)$ | $0.746(2)$ | $0.021(1)$ | $0.733(1)$ | $10.1(4)$ |
| $\mathrm{F}(12)$ | $0.715(2)$ | $0.063(1)$ | $0.847(1)$ | $10.1(4)$ |
| $\mathrm{C}(18 \mathrm{~A})$ | $0.658(2)$ | $0.013(1)$ | $0.771(1)$ | $14.4(6)$ |
| $\mathrm{F}(10 \mathrm{~A})$ | $0.657(3)$ | $-0.012(2)$ | $0.845(1)$ | $14.4(6)$ |
| $\mathrm{F}(11 \mathrm{~A})$ | $0.6503(3)$ | $-0.048(2)$ | $0.722(1)$ | $14.4(6)$ |
| $\mathrm{F}(12 \mathrm{~A})$ | $0.763(3)$ | $0.052(2)$ | $0.773(2)$ | $14.4(6)$ |

Estimated standard deviations in the least significant figure are given in parentheses.

We also observed an equilibrium between the mononuclear and dinuclear BTMSA complexes, since very pure mononuclear complex produces dinuclear complex when heated to $60^{\circ} \mathrm{C}$ in a glass ampoule, as shown in Eq. (3):

$$
\begin{align*}
& \left(\eta^{2}-\mathrm{BTMSA}\right) \mathrm{Cu}(\mathrm{I})(\mathrm{hfac}) \\
& \quad \rightleftharpoons \mathrm{BTMSA}+\left(\mu-\eta^{2}-\mathrm{BTMSA}\right)(\mathrm{Cu}(\mathrm{I})(\mathrm{hfac}))_{2} \tag{3}
\end{align*}
$$

At the present time, it is possible that this equilibrium occurs for the other alkyne-copper(I) complexes reported herein, but definitive analytical data have not been obtained.

### 3.2. X-ray analyses

The X-ray crystallographic molecular structures of the two complexes are displayed in Figs. 1 and 2. The

Table 6
Selected intramolecular distances involving the non-hydrogen atoms as determined by X-ray crystallographic analysis of BTMSA $((\mathrm{hfac}) \mathrm{Cu})_{2}(2)$

| Atoms | Distance $(\AA)$ | Atoms | Distance $(\AA)$ |
| :--- | :--- | :--- | :--- |
| $\mathrm{Cu}(1)-\mathrm{Cu}(2)$ | $2.800(4)$ | $\mathrm{Si}(1)-\mathrm{C}(7)$ | $1.90(2)$ |
| $\mathrm{Cu}(1)-\mathrm{O}(1)$ | $1.96(1)$ | $\mathrm{Si}(1)-\mathrm{C}(8)$ | $1.88(2)$ |
| $\mathrm{Cu}(1)-\mathrm{O}(2)$ | $1.94(1)$ | $\mathrm{Si}(1)-\mathrm{C}(9)$ | $1.84(3)$ |
| $\mathrm{Cu}(1)-\mathrm{C}(6)$ | $1.96(2)$ | $\mathrm{Si}(1)-\mathrm{C}(10)$ | $1.83(3)$ |
| $\mathrm{Cu}(1)-\mathrm{C}(7)$ | $1.97(2)$ | $\mathrm{Si}(2)-\mathrm{C}(6)$ | $1.90(2)$ |
| $\mathrm{Cu}(2)-\mathrm{O}(3)$ | $1.94(1)$ | $\mathrm{Si}(2)-\mathrm{C}(11)$ | $2.03(6)$ |
| $\mathrm{Cu}(2)-\mathrm{O}(4)$ | $1.94(1)$ | $\mathrm{Si}(2)-\mathrm{C}(12)$ | $1.88(4)$ |
| $\mathrm{Cu}(2)-\mathrm{C}(6)$ | $1.98(2)$ | $\mathrm{Si}(2)-\mathrm{C}(13)$ | $1.84(4)$ |
| $\mathrm{Cu}(2)-\mathrm{C}(7)$ | $1.94(2)$ | $\mathrm{Si}(2)-\mathrm{C}(11 \mathrm{~A})$ | $1.86(7)$ |
| $\mathrm{C}(6)-\mathrm{C}(7)$ | $1.25(3)$ | $\mathrm{Si}(2)-\mathrm{C}(12 \mathrm{~A})$ | $1.73(6)$ |
|  |  | $\mathrm{Si}(2)-\mathrm{C}(13 \mathrm{~A})$ | $1.96(5)$ |

Estimated standard deviations in the least significant figure are given in parentheses.

Table 7
Selected intramolecular bond angles involving the non-hydrogen atoms as determined by X-ray crystallographic analysis of BTMSA((hfac)Cu) ${ }_{2}$ (2)

| Atoms | Angle <br> (deg) | Atoms | Angle <br> (deg) |
| :--- | :---: | :--- | :---: |
| $\mathrm{Cu}(2)-\mathrm{Cu}(1)-\mathrm{O}(1)$ | $121.2(4)$ | $\mathrm{Cu}(1)-\mathrm{C}(6)-\mathrm{Cu}(2)$ | $90.4(8)$ |
| $\mathrm{Cu}(2)-\mathrm{Cu}(1)-\mathrm{O}(2)$ | $123.1(4)$ | $\mathrm{Cu}(1)-\mathrm{C}(6)-\mathrm{Si}(2)$ | $125(1)$ |
| $\mathrm{Cu}(2)-\mathrm{Cu}(1)-\mathrm{C}(6)$ | $45.1(6)$ | $\mathrm{Cu}(1)-\mathrm{C}(6)-\mathrm{C}(7)$ | $72(1)$ |
| $\mathrm{Cu}(2)-\mathrm{Cu}(1)-\mathrm{C}(7)$ | $43.9(6)$ | $\mathrm{Cu}(2)-\mathrm{C}(6)-\mathrm{Si}(2)$ | $123.4(9)$ |
| $\mathrm{O}(1)-\mathrm{Cu}(1)-\mathrm{O}(2)$ | $94.1(5)$ | $\mathrm{Cu}(2)-\mathrm{C}(6)-\mathrm{C}(7)$ | $70(1)$ |
| $\mathrm{O}(1)-\mathrm{Cu}(1)-\mathrm{C}(6)$ | $147.6(7)$ | $\mathrm{Si}(2)-\mathrm{C}(6)-\mathrm{C}(7)$ | $155(2)$ |
| $\mathrm{O}(1)-\mathrm{Cu}(1)-\mathrm{C}(7)$ | $110.9(6)$ | $\mathrm{Cu}(1)-\mathrm{C}(7)-\mathrm{Cu}(2)$ | $91.4(9)$ |
| $\mathrm{O}(2)-\mathrm{Cu}(1)-\mathrm{C}(6)$ | $118.0(7)$ | $\mathrm{Cu}(1)-\mathrm{C}(7)-\mathrm{Si}(1)$ | $120.3(9)$ |
| $\mathrm{O}(2)-\mathrm{Cu}(1)-\mathrm{C}(7)$ | $155.0(6)$ | $\mathrm{Cu}(1)-\mathrm{C}(7)-\mathrm{C}(6)$ | $71(1)$ |
| $\mathrm{C}(6)-\mathrm{Cu}(1)-\mathrm{C}(7)$ | $37.0(8)$ | $\mathrm{Cu}(2)-\mathrm{C}(7)-\mathrm{Si}(1)$ | $125(1)$ |
| $\mathrm{Cu}(1)-\mathrm{Cu}(2)-\mathrm{O}(3)$ | $124.0(4)$ | $\mathrm{Cu}(2)-\mathrm{C}(7)-\mathrm{C}(6)$ | $73(1)$ |
| $\mathrm{Cu}(1)-\mathrm{Cu}(2)-\mathrm{O}(4)$ | $119.6(4)$ | $\mathrm{Si}(1)-\mathrm{C}(7)-\mathrm{C}(6)$ | $155(2)$ |
| $\mathrm{Cu}(1)-\mathrm{Cu}(2)-\mathrm{C}(6)$ | $44.5(6)$ | $\mathrm{O}(3)-\mathrm{Cu}(2)-\mathrm{C}(7)$ | $151.0(7)$ |
| $\mathrm{Cu}(1)-\mathrm{Cu}(2)-\mathrm{C}(7)$ | $44.7(6)$ | $\mathrm{O}(4)-\mathrm{Cu}(2)-\mathrm{C}(6)$ | $151.0(7)$ |
| $\mathrm{O}(3)-\mathrm{Cu}(2)-\mathrm{O}(4)$ | $94.8(6)$ | $\mathrm{O}(4)-\mathrm{Cu}(2)-\mathrm{C}(7)$ | $114.0(7)$ |
| $\mathrm{O}(3)-\mathrm{Cu}(2)-\mathrm{O}(6)$ | $114.2(7)$ | $\mathrm{C}(6)-\mathrm{Cu}(2)-\mathrm{C}(7)$ | $37.1(8)$ |
|  |  | $\mathrm{C}(7)-\mathrm{Si}(1)-\mathrm{C}(8)$ | $106.1(9)$ |

Estimated standard deviations in the least significant figure are given in parentheses.
pertinent bond lengths and angles are respectively listed in Tables 3 and 4 for $\mathbf{1}$, and Tables 6 and 7 for 2 . The structure of 1 is imprecise owing to sublimation or decomposition of the crystal, even at low temperature $\left(-120{ }^{\circ} \mathrm{C}\right)$. Nevertheless, some interesting structural features can be deduced. First, the structure is similar to that of ( $\eta^{2}$-butyne) $\mathrm{Cu}(\mathrm{I})(\mathrm{hfac})$ [6]. The copper-alkynecarbon bond distances are unequal, being 2.02 (3) and 1.92 (3) $\AA$. The two $\mathrm{Si}-\mathrm{C} \equiv \mathrm{C}$ angles are different (157(3) and $\left.171(3)^{\circ}\right)$, but not far from the linear geometry of the 'free' alkyne. This distortion may result from crystal lattice packing or from preferential orbital overlap between the $\mathrm{Cu} \mathrm{d}_{x y}$ and unoccupied Si d orbitals on one trimethylsilyl (TMS) group. The $\mathrm{C} \equiv \mathrm{C}$ distance is $1.17(5) \AA$ in the complex and not appreciably elongated


Fig. 2. ORTEP view of the dinuclear complex $\operatorname{BTMSA}(\mathrm{Cu}(\mathrm{hfac}))_{2}(\mathbf{2})$.
relative to 'free' 2-butyne ( $1.211 \AA$ ) [10]. The extent of $\pi$ back-bonding in $\eta^{2}$-alkyne-metal complexes may be inferred from the $\mathrm{C} \equiv \mathrm{C}$ bond lengthening and the extent of alkyl deformation ( $\mathrm{C} \equiv \mathrm{C}-\mathrm{R}$ angles) from the linear geometry in the 'free' alkyne [11]. Based upon the relatively small perturbation of BTMSA in 1, we expect alkyne-copper bonding to be dominated by $\sigma$ bonding (electron donation from the alkyne to the copper center). Also, no significant intermolecular interactions were detected in the crystal.

The molecular structure of 2 consists of two BTM$\mathrm{SACu}(\mathrm{hfac})$ planes with a dihedral angle of $105.8^{\circ}$ (Fig. 2). Since dinuclear complex formation requires the orbital overlap of both the $\mathrm{p}_{x}$ and $\mathrm{p}_{y}$ orbitals of the alkyne with two copper(I) centers, one would expect the dihedral angle to be $90^{\circ}$. The intramolecular $\mathrm{Cu}-\mathrm{Cu}$ distance is short $(2.800(4) \AA)$, but the internuclear forces of the two $\mathrm{d}^{10}$ centers may be responsible for the increased dihedral angle relative to the expected orthogonal geometry [12]. It should be noted that shorter $\mathrm{Cu}-\mathrm{Cu}$ distances have been reported in the literature [12,13]. In 2, the main axis of the BTMSA ligand is situated perpendicular to the $\mathrm{Cu}-\mathrm{Cu}$ vector, according to Hoffmann's classification of alkyne complexes [8]. The $\mathrm{C} \equiv \mathrm{C}$ bond distance ( $1.25(3) \AA$ ) is slightly elongated relative to $\mathbf{1}$, but shorter than that reported for other dinuclear transition metal complexes [9]. The observed alkyl deformation angle ( $\left.\theta_{\mathrm{CCSi}}=155(2)^{\circ}\right)$ is larger than the average deformation angle in $1\left(164^{\circ}\right)$. Both the longer $\mathrm{C} \equiv \mathrm{C}$ bond distance and the slightly larger alkyl deformation angles ( $\mathrm{Si}-\mathrm{C} \equiv \mathrm{C}$ ) indicate increased $\pi$ back-bonding in 2 in relation to $\mathbf{1}$. As also noted for $\mathbf{1}$, no significant intermolecular interactions could be detected in the crystal of 2 .

### 3.3. Lewis base bonding in $\eta^{2}$-alkyne $C u(I) \beta$-diketonates

The dominant bonding mode in the alkyne-metal complexes may be evaluated by vibrational spectroscopy (IR) and NMR spectral shifts. Here, we report the ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra for a series of alkynecopper(I) hfac complexes and compare the chemical shifts of the 'free' alkyne with the copper coordinated alkyne. This provides a qualitative measure of the dominant alkyne-copper bonding mode [14]. As previously reported, either the $\sigma$ or $\pi$ bonding contribution can dominate during overlap of the alkyne $\mathrm{p} \pi$ orbital with the empty 4 s or filled $\mathrm{d}_{x y} / \mathrm{d}_{x z}$ orbitals of the copper(I) center. As demonstrated for alkene copper(I) triflates [15] and copper(I) $\beta$-diketonates [2c], the bonding mode may depend upon the chemical identity of the Lewis base, as well as the ancillary ligand.

The NMR chemical shift changes $\Delta \delta$ in the proton spectra of the alkyne complexes are determined primarily by local diamagnetic effects and neighboring group
anisotropy [16]. For the protons $\alpha$ to the alkyne, deshielding occurs, upon coordination to copper(I), owing to alkyl deformation. For example, the alkyl substituents on the alkyne are cis bent away from the copper (I) center and out of the linear axis of the alkyne $(\mathrm{C} \equiv \mathrm{C}) \pi$ electron cloud ( $\mathrm{p}_{x}$ and $\mathrm{p}_{y}$ ). The degree of alkyl deformation is directly related to the extent of $\pi$ back-bonding during metal-alkyne bonding [17]. For 3-hexyne and ( $\eta^{2}$-3-hexyne) $\mathrm{Cu}(\mathrm{hfac})$, deshielding of both the $\alpha\left(-\mathrm{CH}_{2}-\right)$ and $\beta\left(-\mathrm{CH}_{3}\right)$ protons are observed. The ${ }^{1} \mathrm{H} \Delta \delta$ for a series of alkynes and alkyne$\mathrm{Cu}(\mathrm{I})$ hfac complexes are listed in Table 8. In all cases, deshielding of the hydrogens (protons) on the $\alpha$ carbon atom ( $\alpha$ to the alkyne moiety) are observed. The $\Delta \delta$ varies from +0.14 ppm (in TMS substituted alkynes) to +0.51 ppm in several of the alkyne complexes. Larger chemical shift changes (greater than +2.0 ppm ) are noted for terminal alkynes, as noted for (3,3-dimethyl-1-butyne) Cu (hfac) and (TMS-acetylene) Cu (hfac). As stated above, the observed $\Delta \delta$ results primarily from alkyl deformation out of the linear axis of the alkyne electron cloud ( $\mathrm{C} \equiv \mathrm{C}$ ) after complexation to copper( I ). Although proton shielding can result from dominant $\pi$ back-bonding and an increased electron density at the alkyne, shielding (upfield shift) is not observed in any of the proton spectra of alkyne- $\mathrm{Cu}(\mathrm{hfac})$ complexes.

In general, ${ }^{13} \mathrm{C}$ NMR spectral changes are more useful for evaluating the dominant bonding mode in alkyne-metal complexes. The local paramagnetic contribution ( $\sigma_{\mathrm{p}}$ ) is primarily responsible for $\Delta \delta$ in the carbon spectra [18]. The local paramagnetic contribution is influenced by perturbations in the electron density, the multiple bond order and/or a change in the average

Table 8
Experimentally measured chemical shift and coordination chemical shift ( $\Delta \delta$ ) for ${ }^{1} \mathrm{H}$ NMR of the 'free' alkyne and the alkyne $\mathrm{Cu}(\mathrm{I}) \mathrm{hfac}$

| Alkyne | $\delta_{\mathrm{x}-\mathrm{C}=\mathrm{C}}$ | $\delta_{\mathrm{X}-\mathrm{C}=\mathrm{CCu}(\mathrm{I})}$ | $\Delta \delta$ |
| :--- | :--- | :--- | :--- |
| 2-Butyne | 1.71 | 2.13 | +0.42 |
| 3,3-Dimethyl-1-butyne | $2.04 / 1.22$ | $4.33 / 1.38$ | $+2.29 /+0.16$ |
| 2-Pentyne | $2.01 / 1.72$ | $2.52 / 2.17$ | $+0.51 /+0.45$ |
| 2-Hexyne | $2.07 / 1.75$ | $2.49 / 2.19$ | $+0.22 /+0.44$ |
| 3-Hexyne | 2.09 | 2.54 | +0.45 |
| 4-Methyl-2-hexyne | $2.23 / 1.73$ | $2.67 / 2.16$ | $+0.44 /+0.43$ |
| 2-Heptyne | $2.48 / 1.71$ | $2.52 / 2.18$ | $+0.04 /+0.47$ |
| 3-Heptyne | $2.08 / 1.46$ | $2.53 / 1.66$ | $+0.45 /+0.20$ |
| 6-Methyl-3-heptyne | $2.10 / 1.97$ | $2.55 / 2.43$ | $+0.45 /+0.46$ |
| 4-Octyne | 2.08 | 2.48 | +0.40 |
| TMSA | $2.35 / 0.17$ | $4.78 / 0.33$ | $+2.43 /+0.16$ |
| TMS-2-Propyne | $1.84 / 0.11$ | $2.27 / 0.27$ | $+0.43 /+0.16$ |
| BTMSA | 0.14 | 0.28 | +0.14 |
| BTMSA | 0.14 | 0.35 | +0.19 |

The proton chemical shift is for hydrogens on the $\alpha$ carbon (relative to the alkyne moiety) or in the $\beta$ position for TMS-substituted alkynes. Spectra are referenced to the residual protons in $\mathrm{CDCl}_{3}$ at 7.24 ppm . Negative signs indicate upfield shifts (shielded) and positive signs indicate downfield shifts (deshielded).
${ }^{\text {a }} \mathrm{TMS}=-\mathrm{Si}\left(\mathrm{CH}_{3}\right)_{3} .{ }^{\text {b }}$ Dinuclear BTMSA $(\mathrm{Cu}(\mathrm{hfac}))_{2}$.

Table 9
Experimentally determined chemical shift and coordination chemical shift ( $\Delta \delta$ ) obtained from ${ }^{13} \mathrm{C}$ NMR of the 'free' alkyne and the alkyne $\mathrm{Cu}(\mathrm{I}) \mathrm{hfac}$

| Alkyne $^{\mathrm{a}}$ | $\delta_{\mathrm{C}=\mathrm{C}}$ | $\delta_{\mathrm{C}=\mathrm{CCu}(\mathrm{I})}$ | $\Delta \delta$ |
| :--- | :--- | :--- | :--- |
| 2-Butyne | 74.5 | 81.1 | +6.6 |
| 3,3-Dimethyl-1-butyne | $66.4 / 93.2$ | $70.6 / 105.5$ | $+4.2 /+12.3$ |
| 2-Pentyne | $74.46 / 80.6$ | $81.3 / 87.7$ | $+6.3 /+7.1$ |
| 4,4-Dimethyl-2-pentyne | $73.7 / 87.8$ | $81.1 / 96.4$ | $+7.4 /+8.6$ |
| 2-Hexyne | $75.4 / 79.2$ | $82.1 / 86.0$ | $+6.6 /+6.8$ |
| 3-Hexyne | 80.8 | 87.9 | +7.1 |
| 4-Methyl-2-hexyne | $75.1 / 83.7$ | $82.0 / 91.3$ | $+6.9 /+7.6$ |
| 2-Heptyne | $75.1 / 79.2$ | $81.9 / 86.2$ | $+6.8 /+7.0$ |
| 3-Heptyne | $79.3 / 81.7$ | $86.2 / 88.7$ | $+6.9 /+7.0$ |
| 6-Methyl-3-heptyne | $78.3 / 82.4$ | $85.2 / 89.2$ | $+6.9 /+6.8$ |
| 3-Octyne | $79.4 / 81.4$ | $86.3 / 88.4$ | $+6.9 /+7.0$ |
| 4-Octyne | 80.1 | 86.5 | +6.4 |
| Diphenylacetylene | 89.4 | 95.1 | +5.7 |
| TMSA | $90.1 / 93.0$ | $94.8 / 95.7$ | $+4.7 /+2.7$ |
| TMS-2-propyne | $83.7 / 102.9$ | $84.5 / 107.2$ | $+0.8 /+4.3$ |
| BTMSA | 113.7 | 113.2 | -0.50 |
| BTMSA |  |  |  |

The spectra were referenced to the carbon signal in the $\mathrm{CDCl}_{3}$ triplet centered at 77.0 ppm . Negative signs indicate upfield shifts (shielded) and positive signs indicate downfield shifts (deshielded). ${ }^{\mathrm{a}} \mathrm{TMS}=-\mathrm{Si}\left(\mathrm{CH}_{3}\right)_{3} .{ }^{\mathrm{b}}$ Dinuclear BTMSA $(\mathrm{Cu}(\mathrm{hfac}))_{2}$.
electronic excitation energy [19]. The magnitude of the $\Delta \delta$ equals the summation of the individual magnitudes for each variable. Given the complexity of these variables [20], the copper-alkyne bond can only be evaluated in a qualitative sense from the NMR spectral shifts. Concurrently, the multiple bond order may be evaluated by the vibrational spectra (IR or Raman) or X-ray crystallographic analysis of the alkyne-copper complexes.

If we assume the alkyne to be a two electron donor ( $\eta^{2}$ ), then ${ }^{13} \mathrm{C}$ chemical shift changes are greatly simplified and identical to the analysis for alkene-copper(I) bonding [2c, 15]. For both $\pi$ and $\sigma$ bonding to copper(I) hfac, the $\Delta \delta$ for the alkyne carbons will always result in shielding of the alkyne carbons, unless the alkyne electron density decreases owing to dominant $\sigma$ bonding. Therefore, in the case of dominant $\sigma$ bonding, deshielding of the alkyne carbons will be observed [14]. The alkyne carbons are deshielded by +7.1 ppm and the $\alpha$ carbons ( $-\mathrm{CH}_{2}-$ ) are deshielded by +3.3 ppm in (3-hexyne) $\mathrm{Cu}(\mathrm{hfac})$. In Table 9 , the alkyne-carbon $\Delta \delta$ are given for a series of alkyne-copper(I) hfac complexes. Deshielding of the alkyne carbons is observed in nearly every alkyne-copper(I) hfac complex, except when the alkyne is BTMSA, as in 1 and 2.

In the case of ( $\eta^{2}$-butyne) $\mathrm{Cu}\left(\mathrm{hfac}\right.$ ) [6] and ( $\eta^{2}$-diphenylacetylene) $\mathrm{Cu}(\mathrm{hfac}$ ) [3b], the NMR spectral shifts can also be compared with the literature X-ray crystallographic data. The X-ray crystal structures indicate dominant $\sigma$ bonding based upon the $\mathrm{C} \equiv \mathrm{C}$ bond length and small deformation angles. In essence, the alkynes are
relatively unperturbed when coordinated to $\mathrm{Cu}(\mathrm{I}) \mathrm{hfac}$. For the ${ }^{13} \mathrm{C}$ NMR $\Delta \delta$ obtained in this work, small deshielding shifts of +6.6 and +5.7 ppm are measured for the two compounds respectively (Table 9). Therefore, the NMR data are consistent with the crystallographic data and we can conclude that the alkyne is a two electron donor ( $\eta^{2}$ ) with dominant $\sigma$ bonding (electron donation from the alkyne to the copper center).

As stated above, shielding is only observed in the ${ }^{13} \mathrm{C}$ NMR spectra of 1 and 2. A small shielding shift indicates an increased electron density at the alkyne carbons from $\pi$ back-bonding. In fact, shielding or small deshielding values are noted for all of the TMSsubstituted alkynes (i.e. trimethylsilyl acetylene (TMSA) and trimethylsilyl propyne (TMSP) $\mathrm{Cu}(\mathrm{hfac})$ ) when compared with the other alkyne- $\mathrm{Cu}(\mathrm{hfac}) \Delta \delta$ values (Table 9). We believe this indicates that the TMS group(s) directly influence(s) the alkyne-copper bonding mode via electronic effects. An independent spectroscopic analysis of TMS-substituted acetylenes concluded that positive inductive polarization and electron back-donation occurred from both alkyne $\pi$ orbitals ( $\mathrm{p}_{x}$ and $p_{y}$ ) to silicon [21]. This alters the electronic properties of the alkyne and, ultimately, its bonding to the $\mathrm{Cu}(\mathrm{I})$ center. As noted in the NMR data, the $\pi$ backbonding contribution is increased for TMS-substituted alkyne- $\mathrm{Cu}(\mathrm{hfac})$ complexes. Interestingly, the X-ray crystal structures of BTMSACu(hfac) and BTMSA$(\mathrm{Cu}(\mathrm{hfac}))_{2}$ indicate only minor alkyne bond lengthening and relatively small alkyl deformation angles. Although a direct $\mathrm{d}-\mathrm{d}$ interaction between Si and Cu is possible, this is unlikely based upon the separation length observed in the crystal structures. Nevertheless, the electronic effects of the TMS group(s) clearly alter(s) the dominant bonding mode in the $\mathrm{Cu}(\mathrm{hfac})$ complexes, as demonstrated by the ${ }^{13} \mathrm{C}$ NMR spectral changes ( $\Delta \delta$ ).

Vibrational spectroscopy (IR and Raman) may also be used to evaluate alkyne-metal bonding [22]. A comparison of the 'free' alkyne stretch frequency ( $\nu_{\mathrm{C}=\mathrm{C}}$ ) to that in the $\mathrm{Cu}(\mathrm{hfac})$ complexes can be obtained. Literature values were used for the $\mathrm{C} \equiv \mathrm{C}$ stretch frequency for the 'free' symmetrical alkynes [23]. Alkyne-transitionmetal bonding usually decreases the bond order of the alkyne (from sp to $\mathrm{sp}^{2}$ ), thereby lowering the frequency of the alkyne stretch ( $\Delta \nu$ ) [17,22]. The magnitude of this change is directly related to the alkyne bond order and nuclearity of the complex. Large frequency changes (equal to or greater than $400 \mathrm{~cm}^{-1}$ ) have been reported for complexes with large $\pi$ back-bonding contributions [24]. For the (alkyne) $\mathrm{Cu}(\mathrm{hfac})$ complexes reported herein, relatively small frequency changes ( $\Delta \nu \sim 200$ $\mathrm{cm}^{-1}$ ) are observed, as shown in Table 10. Of special note, however, is the larger vibrational change ( $\Delta \nu=$ $368 \mathrm{~cm}^{-1}$ ) observed for BTMSA(Cu(hfac) $)_{2} ; 2$ also displayed shielding of the alkyne carbons by NMR, and

Table 10
Vibrational frequencies for the alkyne stretch ( $\nu_{\mathrm{C}=\mathrm{C}}$ ) for the 'free' alkynes and the alkyne- $\mathrm{Cu}(\mathrm{hfac})$ complexes

| Alkyne $^{\text {a }}$ | $\nu_{\mathrm{C} \equiv \mathrm{C}}$ | $\nu_{\mathrm{C} \equiv \mathrm{CCu(I)}}$ | $\Delta \nu$ |
| :--- | :--- | :--- | :--- |
| 2-Butyne | 2233 | 2057 | 176 |
| 2-Hexyne | 2270 | 2052 | 218 |
| 3-Hexyne | 2231 | 2061 | 170 |
| 2-Heptyne | 2235 | 2050 | 185 |
| 3-Heptyne | 2233 | 2041 | 192 |
| 4-Octyne | 2234 | 2044 | 190 |
| Diphenylacetylene | 2217 | 1987 | 230 |
| TMSA | 2037 | 1868 | 169 |
| TMS-2-propyne | 2184 | 2021 | 163 |
| BTMSA | 2107 | 1941 | 166 |
| BTMSA $^{\text {b }}$ | 2107 | 1739 | 368 |

Both IR and literature Raman spectral data were used to determine the frequency of the 'free' alkyne. A comparison of the experimentally measured frequency for the $\mathrm{Cu}(\mathrm{I}) \mathrm{hfac}$ complex with the 'free' alkyne provides a frequency shift $(\Delta \nu)$ which is relatively small. A larger frequency change is observed for the dinuclear complex BTMSA(Cu(hfac) ) ${ }_{2}$
${ }^{\text {a }}$ TMS $=-\mathrm{Si}^{\left(\mathrm{CH}_{3}\right)_{3}}$. ${ }^{\text {b }}$ Dinculear BTMSA $(\mathrm{Cu}(\mathrm{hfac}))_{2}$.
the combined analytical data supports either increased $\pi$ back-bonding or dinuclearity of the complex. In contrast, all of the other alkyne $\mathrm{Cu}(\mathrm{hfac})$ species display smaller $\Delta \nu$, dominant $\sigma$ bonding and mononuclear copper structures.

The potential of using a volatile, dinuclear copper precursor for CVD was of interest towards facilitating the disproportionation of two copper(I) centers on a heated surface and depositing a copper film. However, attempts to utilize this approach have met with limited success as a result of the decreased volatility and the decreased thermal stability of the dinuclear complex. This work also demonstrates, however, that dinuclear ( $\mu-\eta^{2}$-alkyne) $(\mathrm{Cu}(\mathrm{hfac}))_{2}$ complexes can be formed when using the ( $\eta^{2}$-alkyne) $(\mathrm{Cu}(\mathrm{hfac})$ for Cu CVD. Low bubbler temperatures, or shifting the equilibrium towards the mononuclear precursor, are preferred when using these materials for the CVD of copper films.

## 4. Conclusions

The synthesis and X-ray crystallographic molecular structure of a mononuclear and dinuclear copper(I)(hfac) stabilized with BTMSA are reported. The mononuclear complex (1) is comparable with other reported alkynecopper(I)hfac structures; the alkyne is $\eta^{2}$ bonded, parallel to the $\mathrm{Cu}(\mathrm{I}) \beta$-diketonate plane. The dinuclear complex (2) consists of two BTMSACu(hfac) planes with a dihedral angle of $105.8^{\circ}$. The structural information on the BTMSA ligand obtained via X-ray, IR and NMR spectral analyses, suggest that greater $\pi$ back-bonding occurs in 2, but that the alkyne is relatively unaffected by coordination to two copper(I) centers. As a consequence, the metal-alkyne bond is fairly weak, resulting
in two BTMSA complexes of 'limited' stability. For 2, we observe the stability to be decreased relative to 1 .

## 5. Supplementary material available

Tables of the complete distances and angles in the complexes (hfac)CuBTMSA and ((hfac)Cu) ${ }_{2}$ BTMSA are available. Ordering information is given on any current masthead page.

## Acknowledgments

We are grateful to the IBM Corporation and the CNRS (France) and to the DRET (DGA, France, grant no. 93-1197) for partial financial support. The authors also thank M. Sherwood (IBM) for the low temperature NMR measurement.

## References

[1] M. Small and D. Pearson, IBM J. Res. Dev., 34 (1990) 858.
[2] (a) T.H. Baum, C.E. Larson and S.K. Reynolds, US Patent 5096737, 1992; US Patent 5, 220, 044 (1993). (b) S.K. Reynolds, C.J. Smart, E.M. Baren, T.H. Baum, C.E. Larson and P.J. Brock, Appl. Phys. Lett., 59 (1991) 2332. (c) T.H. Baum, C.E. Larson and G. May, J. Organomet. Chem., 425 (1992) 189. (d) P. Doppelt and T.H. Baum, MRS Bull., XIX (8) (1994) 41.
[3] (a) H.-K. Shin, K.M. Chi, M.J. Hampden-Smith, T.T. Kodas, J.D. Farr and M. Paffett, Adv. Mater., 3 (1991) 246. (b) H.-K. Shin, K.M. Chi, J. Farkas, M.J. Hampden-Smith, T.T. Kodas and E.N. Duesler, Inorg. Chem., 31 (1992) 424. (c) A. Jain, K.M. Chi, T.T. Kodas, M.J. Hampden-Smith, J.D. Farr and M.F. Paffett, Chem. Mater., 3 (1991) 199. (d) H.-K. Shin, K.M. Chi, M.J. Hampden-Smith, T.T. Kodas, J.D. Farr and M.F. Paffett, Adv. Mater., 3 (1991) 246.
[4] R. Kumar, F.R. Fronczek, A.W. Maverick, W.G. Lai and G.L. Griffen, Chem. Mater., 4 (1992) 533.
[5] J.A.T. Norman, A.K. Hochberg, D.A. Roberts, P.N. Dyer and B.A. Muratore, IEEE VLSI Multilevel Interconnect. Conf. Symp. Proc., 1991, p. 123. J.A.T. Norman, B.A. Muratore, P.N. Dyer, D.A. Roberts and A.K. Hochberg, J. Phys. (Paris), IV (1991) C2-271. J.A.T. Norman, B.A. Muratore, P.N. Dyer, D.A.

Roberts, A.K. Hochberg and L.H. Dubois, Mater. Sci. Eng. B, 17 (1993) 87.
[6] T.H. Baum and C.E. Larson, Chem. Mater., 4 (1992) 365. T.H. Baum and C.E. Larson, J. Electrochem. Soc., 140 (1993) 154.
[7] M.J. Hampden-Smith, T.T. Kodas, M. Paffett, J.D. Fart and H.-K. Shin, Chem. Mater., 2 (1990) 636.
[8] D.M. Hoffman, R. Hoffmann and C.R. Fisel, J. Am. Chem. Soc., 104 (1982) 3858 and references cited therein.
[9] D.L. Reger and M.F. Huff, Organometallics, 11 (1992) 69. D.L. Reger and M.F. Huff, Organometallics, 9 (1990) 2807. D.L. Reger, M.F. Huff, T.A. Wolfe and R.D. Adams, Organometalics, 8 (1989) 838.
[10] E. Pignataro and B. Post, Acta Crystallogr., 8 (1955) 672.
[11] G. Gervasio, R. Rossetti and P.L. Stanghellini, Organometalics, 4 (1985) 1612.
[12] K.M. Mertz, Jr. and R. Hoffmann, Inorg. Chem., 27 (1977) 2120. F.A. Cotton, X. Feng, M. Matusz and R. Poli, J. Am. Chem. Soc., 110 (1992) 7077. G.L. Soloveichik, O. Eisenstein, J.T. Poulton, W.E. Streib, J.C. Huffman and K.C. Caulton, Inorg. Chem., 31 (1992) 3306.
[13] S.P. Abraham, A.G. Samuelson and J. Chandrasekhar, Inorg. Chem., 32 (1993) 6107.
[14] M.J.S. Dewar, Bull. Chem. Soc. Fr., 18 (1951) C79. J. Chatt and L.A. Duncanson, J. Chem. Soc., (1953) 2939.
[15] R.G. Salomon and J.K. Kochi, J. Organomet. Chem., 43 (1972) C7. R.G. Salomon and J.K. Kochi, J. Am. Chem. Soc., 95 (1973) 1889. R.G. Salomon and J.K. Kochi, J. Organomet. Chem., 64 (1974) 135.
[16] J.M. Sichel and M.A. Whitehead, Theoret. Chim. Acta, 5 (1966) 35.
[17] R. Mason, Chem. Soc. Rev., 1 (1972) 441. R. Mason, Nature, 217 (1968) 543.
[18] M. Karplus and J.A. Pople, J. Chem. Phys., 38 (1963) 2803.
[19] J.A. Pople, Mol. Phys., 7 (1963) 301.
[20] R.H.M. Dudzelaar, R.J.J.A. Timmermanns, A. Mackor and E.J. Baerends, J. Organomet. Chem., 331 (1987) 397.
[21] H. Bock and H. Seidl, J. Chem. Soc. B, (1968) 1158.
[22] S. Otsuka and A. Nakamura, Adv. Organomet. Chem., 14 (1976) 245. F.R. Hartley, Angew. Chem. Int. Ed. Engl., 11 (1972) 596.
[23] R.F. Kendall, Spectrochim. Acta A, 24 (1968) 1839. F.F. Cleveland and M.J. Murray, J. Chem. Phys., 9 (1941) 390. F.F. Cleveland, M.J. Murray and H.F. Taufen, J. Chem. Phys., 10 (1942) 172. G.A. Crowder and P. Blankenship, J. Mol. Struct., 156 (1987) 147. H. Hiura and H. Takahashi, J. Phys. Chem., 96 (1992) 8909.
[24] U. Rosenthal, G. Oehme, V.V. Burlakov, P.V. Petrovski, V.B. Suhr and M.E. Vol'pin, J. Organomet. Chem., 391 (1990) 119. B.W. Davies and N.C. Payne, J. Organomet. Chem., 99 (1975) 315.


[^0]:    * Corresponding author.
    ' Permanent address: ESPCI (CNRS URA 429), 10 rue Vauquelin, 75231 Paris Cedex 05, France.
    ${ }^{2}$ Present address: Advanced Technology Materials, 7 Commerce Drive, Danbury, CT 06810, USA.

